In re: Young

Application Serial No. 10/786,919

Filed: February 25, 2004

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In the Claims:

1. (Currently Amended) Process for filling [[a]] the hydroxypropylmethyl cellulose capsule with a liquid which comprises;

introducing a liquid into [[a]] the hydroxypropylmethyl cellulose capsule body held in an upright orientation;

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fitting a capsule cap over an open end of the capsule body to close the hydroxypropylmethyl cellulose capsule in a fully locked position; the closed capsule being capable of releasing excess pneumatic pressure therefrom; and

holding the closed capsule in the upright orientation until substantial stabilisation of the contents of the closed capsule and excess pneumatic pressure has been released; the holding time being in the region 5-300 seconds;

said holding being completed prior to applying any sealing material to seal the capsule cap to the body.

- 2. (Original) Process according to claim 1 wherein said stabilisation enables substantial release of pneumatic pressure from within the closed capsule.
- 3. (Original) Process according to claim 1 wherein said stabilization enables substantial solidification of a solidifiable liquid-fill.
- 4. (Original) Process according to claim 3 wherein the solidifiable liquid-fill is thermoplastic or thermosetting material introduced into the capsule body in the liquid state.
- 5. (Original) Process according to claim 3 wherein the solidifiable liquid-fill is a thixotropic material which forms a gel-like mass once in place within the capsule body.
- 6. (Original) Process according to claim 1 wherein 80-95% of the capsule body is filled with the liquid fill.

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7. (Original) Process according to claim 1 wherein said holding period is in the region 10-100 seconds.

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8. (Cancelled)

- 9. (Original) Process according to claim 1 wherein a sealing material is applied to seal the cap to the body.
- 10. (Currently Amended) Apparatus for filling a <u>hydroxypropylmethyl cellulose</u> capsule with a liquid which comprises;

introducing means for introducing the liquid into [[a]] the hydroxypropylmethyl cellulose capsule body held in an upright orientation;

fitting means for fitting a capsule cap over an open end of the capsule body to close the <u>hydroxypropylmethyl cellulose</u> capsule <u>in a fully locked position</u>; the closed capsule being <u>capable of releasing excess pneumatic pressure therefrom</u>; and

holding means for holding the closed capsule in the upright orientation until substantial stabilisation of the contents of the closed capsule <u>and excess pneumatic pressure</u> has been released; the holding time being completed in the region 5-300 seconds;

said holding being completed prior to applying any sealing material to seal the capsule cap to the body.

- 11. (Original) Apparatus according to claim 10 wherein the closed capsules are held in a vertical array, one above the other.
- 12. (Original) Apparatus according to claim 10 wherein said holding period is in the region 10-100 seconds.
- 13. (Original) Apparatus according to claim 10 wherein the closed capsules are ejected into the lower end of a substantially upright tube.

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- 14. (Original) Apparatus according to claim 13 wherein non-return means are provided for preventing the bottom-most capsule falling back.
- 15. (Original) Apparatus according to claim 13 wherein the capsules are ejected out of the top of the upright tube at the end of the holding period.